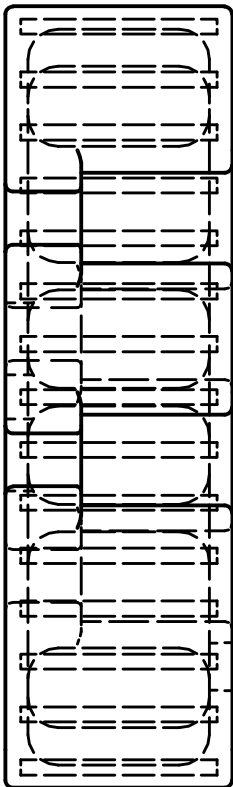
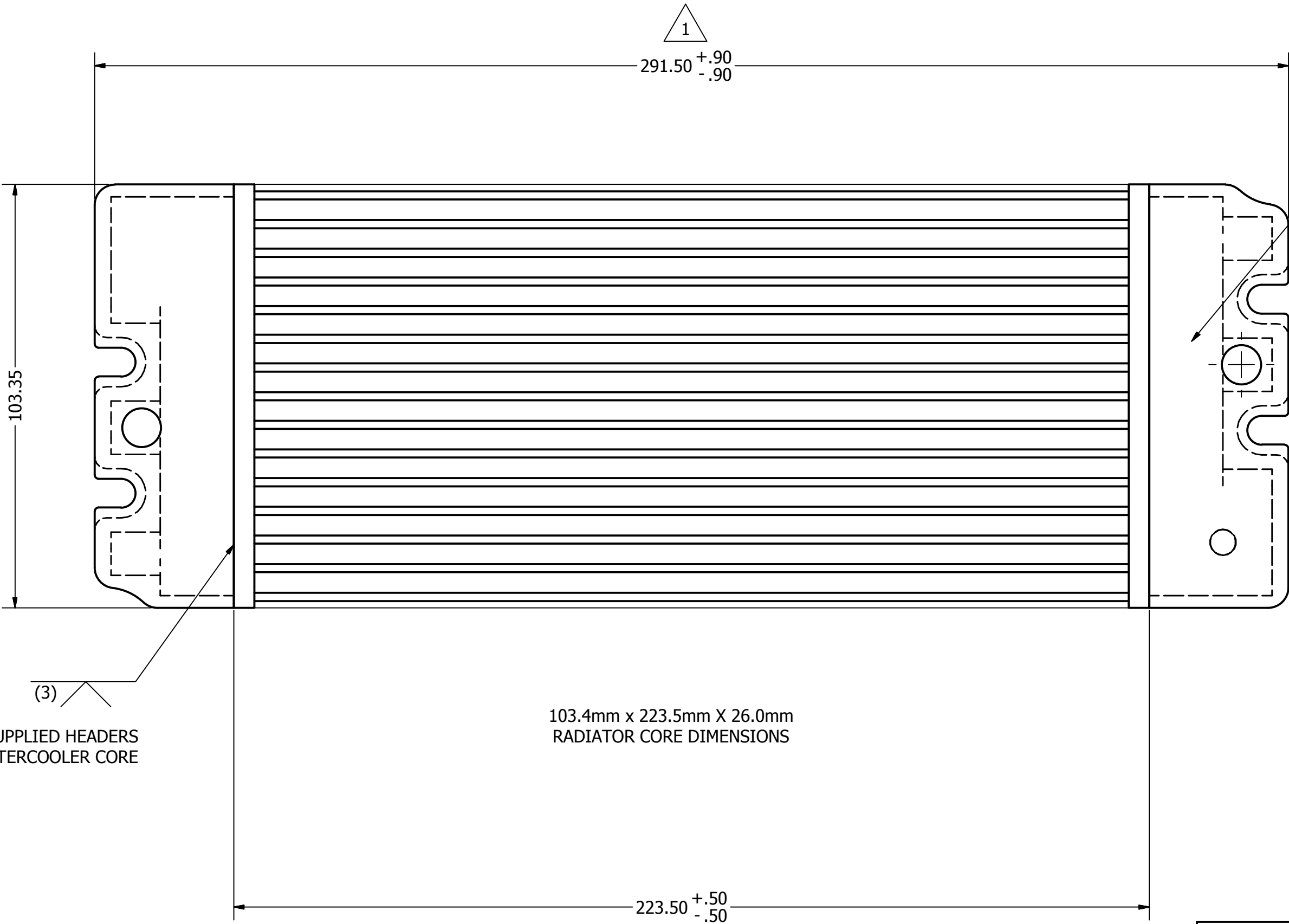
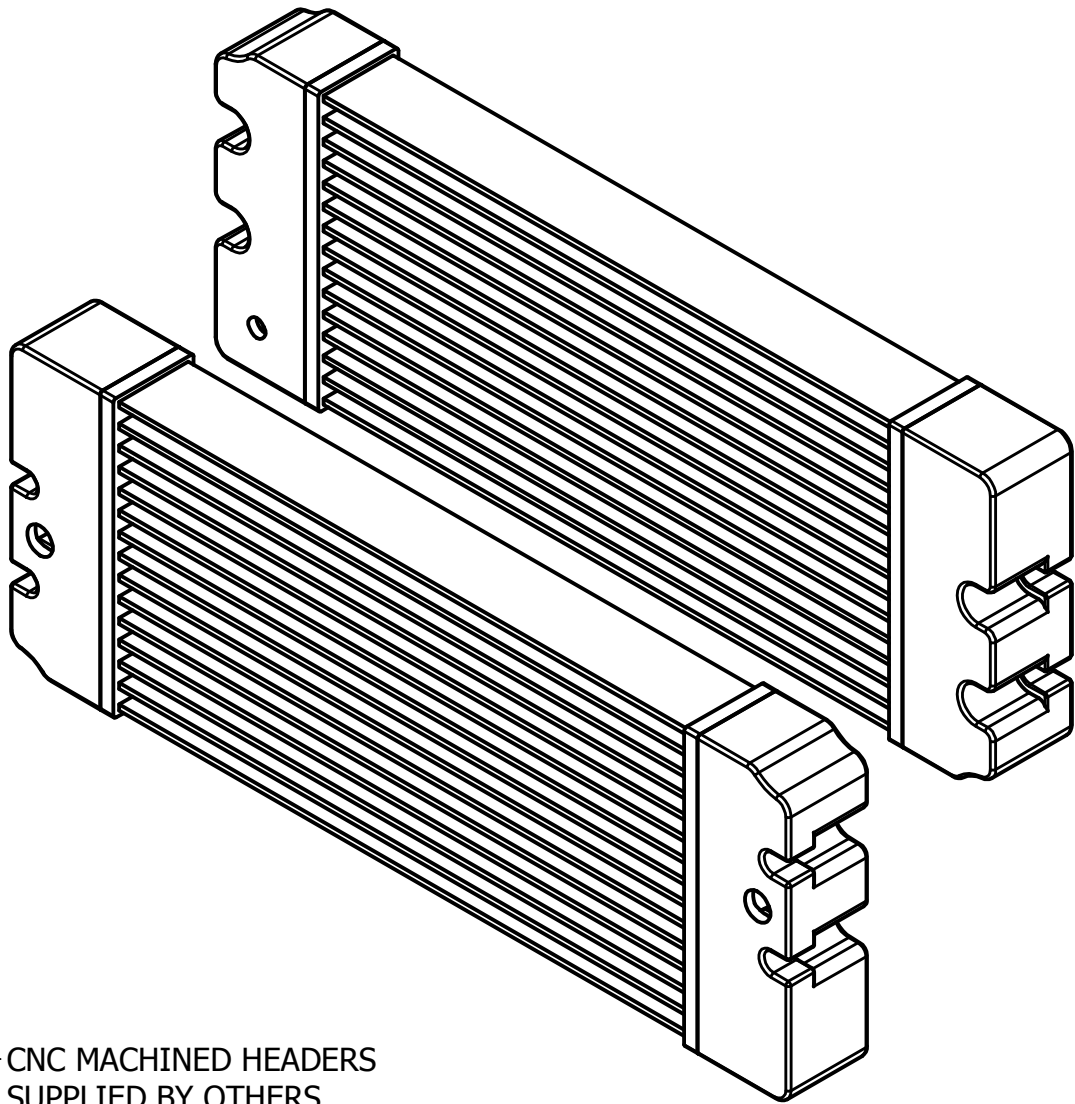
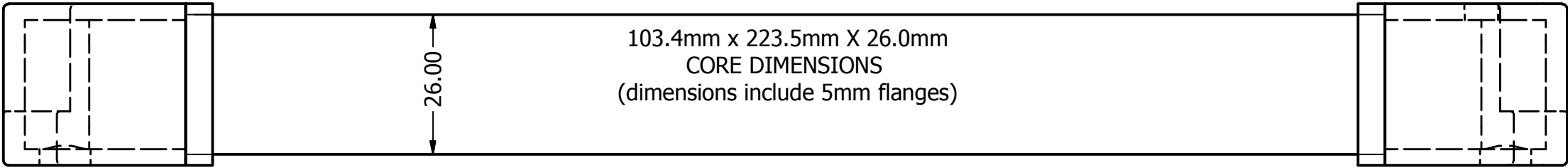


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	1	TOLERANCE CHANGE FOR OVERALL LENGTH (+/- 0.5mm)	2/17/2014	ABH



WELD SUPPLIED HEADERS  
TO INTERCOOLER CORE

103.4mm x 223.5mm X 26.0mm  
RADIATOR CORE DIMENSIONS

DRAWN ABH	10/18/2013	TITLE  SA22.23 INTERCOOLER ASSEMBLY		
CHECKED ABH	12/15/2013			
QA				
MFG				
APPROVED ABH	ABH 01/24/2014	SIZE C	DWG NO SA22.23	REV 1
MATERIAL AL6061		SCALE 1:1	SHEET 1 OF 1	

NOTES:  
-HEADERS ARE TO BE CNC CUT USING THE SUPPLIED .IGES FILE  
-WELD 26mm ALUMINIUM RADIATOR CORE TO SUIT - TOTAL LENGTH MUST BE WITHIN SPECIFIED LENGTH  
-UNITS ARE IN METRIC MILLIMETERS  
-TOLERANCES ARE +/- 0.25mm FOR HOLES AND SLOTS  
-ALL OTHER TOLERANCES ARE TO BE +/- 0.5mm  
-SURFACE FINISH IS TO BE RAW ALUMINIUM