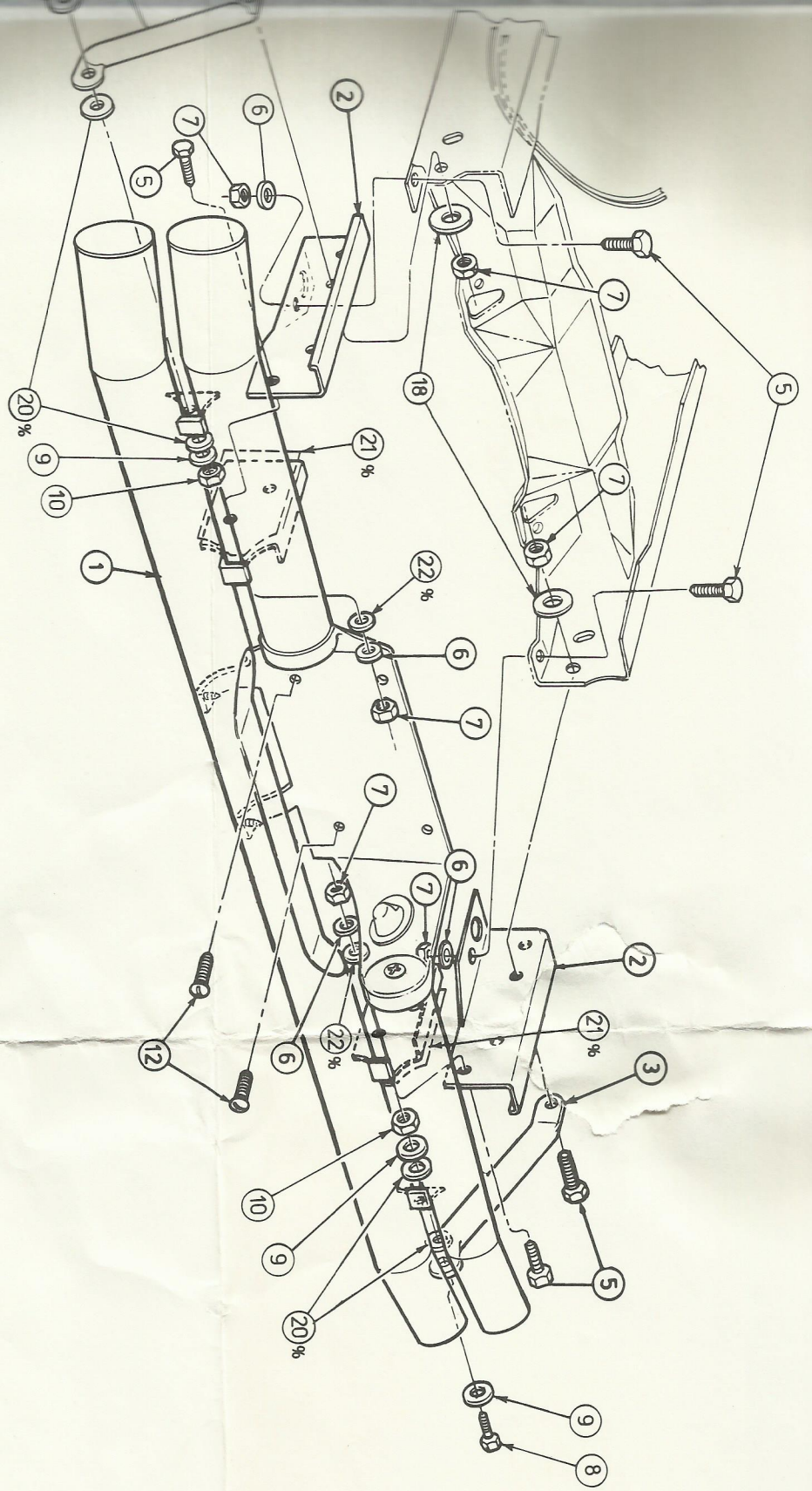


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% ITEMS #20, 21 & 22 TO BE USED WITH ALUMINUM SYSTEM ONLY
 NOTE: INSTALL PRE-CUT NYLON GASKET BETWEEN MATING MEMBERS AND TIGHTEN TO REQUIRED TORQUE VALUES. THE LOCATION OF THE NYLON GASKETS ARE IDENTIFIED AS 21
 INSTALL NYLON WASHERS AT THE LOCATION MARKED AS ITEM 20 AND 22

INSTALL

1. CHECK THE PARTS LIST INCLUDED BEFORE STARTING.
2. USING THE HARDWARE PROVIDED, ATTACH THE BUMPER TO THE VEHICLE FRAME.
3. PLACE THE BUMPER BUMPER TABS ARE IF THE HARDWARE PROVIDED.
4. AFTER CHECKING ALL ALL (10) NYLON WASHERS.

USE THE TWO PLASTIC STRUCTURE. PUT ON HAND TIGHTEN.
 BEFORE OPERATING VEHICLE PROPERLY TIGHTENED 25 FT. LBS.

TO CLEAN YOUR BUMPER RINSING. YOU MAY APPLY THE FINISH, PERIODICALLY TIGHTEN IF REQUIRED.

