

POWER STEERING  
PUMP-3A674

RETURN  
HOSE  
3A713

VIEW Y

FRONT OF  
ENGINE

PRESSURE  
HOSE  
3A719

VIEW X

FRONT OF  
ENGINE

NUT  
34-47 N·m  
(25-35 FT·LB)

STUD

IDLER PULLEY  
BRACKET-3F671

PIVOT  
BOLT  
47-64 N·m  
(35-47 FT·LB)

ADJUSTMENT  
BOLT  
47-64 N·m  
(35-47 FT·LB)

POWER STEERING  
PUMP BRACKET  
3C511

POWER STEERING  
PUMP-3A674

PULLEY WITH PULL-OFF  
GROOVE FACING FRONT OF  
VEHICLE TO BE PRESSED ON FLUSH  
WITH END OF SHAFT WITHIN  $\pm 010$

VIEW X

1.52-4.57mm  
(0.06-0.18 INCH)

CLAMP MUST BE  
BEHIND TUBE BEAD  
AND TO THE  
DIMENSION

19.30-22.35mm  
(0.76-0.88 INCH)

HOSE CLAMP CONNECTION  
AT PUMP  
VIEW Y